

**PAINT FORMULAS**

This information is per BMC specifications.

2001				
Color	PPG Paint Code	For All Colors		Four parts clear to 1 part hardener to 11/2 parts reducer. Spray 1 drop coat over whole part then apply 2 wet coats over entire part.  *Molten Orange White Base coat DBC-91853 apply under orange top coat.  **Reducer depends on temperature. Contact your PPG dealer for assistance.
Reactor Yellow	DBC-84218	Clear	DCU-2042	
Carbon Black	DBC-9700	Hardener	DCX-9	
Blue Streak	DBC-190388	Reducer**	DT-870	
Molten Orange	DBC-61876*		DT-885	
Volcano Grey	DBC-28328		DT-895	
Note: Mix with reducer, spray 3 coats.				
2000				
Color	PPG Paint Code	For All Colors		Four parts clear to 1 part hardener to 11/2 parts reducer. Spray 1 drop coat over whole part then apply 2 wet coats over entire part.  *Molten Orange White Base coat DBC-91853 apply under orange top coat.  **Reducer depends on temperature. Contact your PPG dealer for assistance.
Reactor Yellow	DBC-84218	Clear	DCU-2042	
Carbon Black	DBC-9700	Hardener	DCX-9	
Demon Blue	DBC-191308	Reducer**	DT-870	
Red Snap	DBC-75050		DT-885	
Blue Streak	DBC-190388		DT-895	
Molten Orange	DBC-61876*			
Amazon Green	DBC-48449			
Billet Metallic	DBC-36571			
Note: Mix with reducer, spray 3 coats.				
1999				
Color	PPG Paint Code	For All Colors		Four parts clear to 1 part hardener to 11/2 parts reducer. Spray 1 drop coat over whole part then apply 2 wet coats over entire part.  *Molten Orange White Base coat DBC-91853 apply under orange top coat.  **Reducer depends on temperature. Contact your PPG dealer for assistance.
Onyx Alloy	DBC-95152/32	Clear	DCU-2042	
Spark Red	DBC-75708	Hardener	DCX-9	
<b>See 2000 for:</b>		Reducer**	DT-870	
Molten Orange	Red Snap		DT-885	
Reactor Yellow	Blue Streak		DT-895	
Carbon Black	Amazon Green			
Billet Metallic	Demon Blue			
Note: Mix with reducer, spray 3 coats.				
1997-1998				
Color	PPG Paint Code	For All Colors		The paint used for the 1997-98 colors is PPG and is a DAU base coat (this will make sense to a PPG dealer who will be mixing the paint). The clear coat used is PPG DCU-2020.  Four parts clear to 1 part hardener to 11/2 parts reducer. Spray 1 drop coat over whole part then apply 2 wet coats over entire part.  *Molten Orange White Base coat DBC-91853 apply under orange top coat.  **Reducer depends on temperature. Contact your PPG dealer for assistance.
Canyon Red	DBC-75049	Clear	DCU-2042	
Black Magic	DBC-95055	Hardener	DCX-9	
Spark Red	DBC-75708	Reducer**	DT-870	
Red Snap	DBC-75050		DT-885	
Blue Streak	DBC-190388		DT-895	
Molten Orange	DBC-61876*			
Amazon Green Metallic	DBC-48449			
Billet Metallic	DBC-36571			
White Gold-Base	DBC-91679			
White Gold-Top Coat	DBC-91680			
Ice White Pearl ('98)	See 1996 Formula			
Note: Mix with reducer, spray 3 coats.				

**1995-1996****Black Sapphire**

1. Spray 3 coats Sikkens 400 Black Base.
2. Mix 27 grams of House of Color PP5 Prism Pearl Blue with on full liter of Sikkens 666 Binder. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

Production paint for these years was supplied by Sikkens. The following formulas should allow a Sikkens dealer to mix paint that will match the Buell factory color.

**Red Snap**

1. Spray 3 coats Ford 87-88 color code FA87:RS.
2. Spray 3 coats Sikkens Autoclear.

**Yellow Jacket Pearl**

1. Spray 3 coats Sikkens 297 Base.
2. Spray 3 coats Sikkens SEC Honey Yellow Pearl.
3. Spray 3 coats Sikkens Autoclear.

**Ice White Pearl**

1. Spray 3 coats Sikkens 00 Base.
2. Mix 2 parts Sikkens 333PB with 1 part Sikkens 666 Binder. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

**Caribbean Candy Blue**

1. Spray 3 coats Sikkens 333 FC.
2. Mix 10% Sikkens 261 with 90% Sikkens 666 Binder. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

**Quicksilver Metallic** 1. Mix:

Sikkens 333cc	367.7 gr
Sikkens 971	375.9 gr
Sikkens 261	387.6 gr
Sikkens 00	424.6 gr
Sikkens 777	507.3 gr
Sikkens 744	656.1 gr
Sikkens 666	903.8 gr

2. Reduce with 1 part paint and 1 part Sikkens 123 reducer. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

**Parkway Blue** 1. Mix:

Sikkens 332va	313.2 gr
Sikkens 777	326.8 gr
Sikkens 333c	341.2 gr
Sikkens 956	411.8 gr
Sikkens 216	502.0 gr
Sikkens 666	689.8 gr
Sikkens 971	968.2 gr

2. Reduce with 1 part paint and 1 part Sikkens 123 reducer. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

**Canyon Red** 1. Mix:

Sikkens 332pr	359.3 gr
Sikkens 666	556.1 gr
Sikkens 528	722.5 gr
Sikkens 568	869.4 gr
Sikkens 956	954.6 gr
Sikkens 538	979.1 gr

2. Reduce with 1 part paint and 1 part Sikkens 123 reducer. Spray 3 coats.
3. Spray 3 coats Sikkens Autoclear.

**Carbon Black**

1. Reduce with 1 part Sikkens 400 and 1 part Sikkens 123 reducer. Spray 3 coats.
2. Spray 3 coats Sikkens Autoclear.

**High Voltage Yellow**

1. Spray 3 coats Sikkens 297 yellow base.
2. Spray 3 coats House of Color 501 Neon.
3. Spray 3 coats Sikkens Autoclear.