

SERVICE BULLETIN

B-061

July 23, 2005



2006 BUELL XB INITIAL CARE PROGRAM

Purpose

The purpose of this bulletin is to provide information on the Initial Care Program for all 2006 Model Year Buell XB motorcycles.

As part of the introduction of the Buell XB12X and XB12Ss, Buell Technical Service is providing the 2006 XB Initial Care Program. Key components of the program are:

- XB Initial Care phone line **(414) 343-8357** which allows direct access for technical support and warranty pre-approval decisions.
- Minimal parts protected, allowing dealers to stock an inventory of repair parts.
- Warranty Pre-Authorization from Buell Technical Service is required for all powertrain repairs involving the transmission or primary drive related components. Pre-authorization is also required for all frame/fuel tank assembly repairs. Decisions concerning repair versus replacement

(pre-built engines on standby), or asking for further diagnosis, will be determined by Buell Technical Service Representatives at that time.

- Warranty Pre-Authorization from Buell Technical Service is required for specific components listed in [Table 1](#). This allows Buell to monitor initial repair trends on significant components.
- Emergency weekend or holiday repairs can be completed by the dealer **if customer satisfaction is at stake**, but will still require contacting Buell Technical Service on the following weekday for review and authorization.
- The 2006 Buell XB Initial Care Program has an intended life span of **July 23, 2005 to January 20, 2006**. It will be reviewed at that time and extended if necessary.

Table 1. Components Requiring Pre-Authorization for Replacement Under Warranty

Part Number	Model	Description	Part Number	Model	Description
M1224.3ACMCH	XB12S	Intake cover kit, Valencia Orange	K0003.4A8YBD	XB9R XB9SX	Swingarm assy, Fluid Silver
M1600.3ACMCH	XB12S	Windscreen, Valencia Orange	K0003.4A8YBP	XB12R XB12S XB12Scg	Swingarm assy, Graphite Gray
G0500.1AKD	XB9SX XB12Ss	Drive Belt	G0500.1AAE	XB9R XB9SX XB12R XB12S XB12Scg	Drive Belt
S0138.2AA	All XB12 Models	Actuator, interactive exhaust	N0025.1ANFYW	XB12Ss	Seat, Lightning long

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO.1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
INITIAL HERE									

Table 1. Components Requiring Pre-Authorization for Replacement Under Warranty

Part Number	Model	Description	Part Number	Model	Description
M0028.1AK	XB12X	Frame puck, LH	N0008.1AKBYBQ	XB12X	Grab handle, left
M0029.1AK	XB12X	Frame puck, RH	N0009.1AKCYBQ	XB12X	Grab handle, right
L0501.02A8C	All XB Models	Isolator assy, front	N1016.1AKB	XB12X	Tail rack w/graphics
Y0136.1AK	XB12X	Wire harness, main	C0091.1AK	XB12X	Bearing, (tail rack)
Y0401.1AKC	XB12X	Tail lamp	C0075.1AK	XB12X	Pin, (tail rack)
K0003.1AKYBP	XB12X XB12Ss	Swingarm, (long)	C0083.1AK	XB12X	Collar, (tail rack)
K0101.1AKYBP	All XB12 Models	Swingarm brace, graphite grey	C0092.1AK	XB12X	Spring, (tail rack)
			N0018.1AK	XB12X	Detent, (tail rack)