INSTRUCTION SHEET



-J04927 REV. 2009-07-29

RIDER COMFORT SHROUD KIT

GENERAL

Kit Number

M1907A.1AU, M1907.3AK, M1907.1AU, M1907.1AK

Models

For the most up-to-date model fitment information, See product label or www.buell.com (English only).

Additional Parts Required

When using this kit it is recommended that you have the latest calibration flashed into your ECM. See your dealer for the latest calibration.

AWARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is required for this installation and is available from a Buell Dealer.

Kit Contents

See Figure 10 and Table 1.

REMOVAL

Remove Battery Pan

WARNING

Disconnect negative (-) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00049a)

- See Figure 9. Disconnect the battery cables from the battery, negative cable first.
- 2. Remove the battery.

- 3. Remove the battery pan.
 - a. Disconnect the ECM connectors [10] and [11].
 - Remove the ECM (2) screws and discard the front screw. It will be replaced with a new screw in the kit.
 - c. Disconnect rear brake light switch connector [121].
 - d. Remove fuse block and relay center (4).
 - e. Remove main harness and plastic grommet (5) from battery pan.
 - f. Remove fasteners (9) securing battery pan to left and right tail section.
 - g. Lift the battery pan straight up and out.
- 4. See Figure 9. Remove the trunk pan.
 - Remove the two fasteners securing the preload adjuster (on the left of the shock absorber) to the trunk pan.
 - b. Remove the shock reservoir (on the right side of the shock absorber) fastener and retainer.
 - Remove the remaining fasteners securing the front trunk pan to the side tail sections.
 - d. Remove the remaining fasteners securing the rear trunk pan and remove the trunk pan.

INSTALLATION

Air Duct

 See Figure 1. Cut the transmission vent hose (1) even with the shock absorber collar.

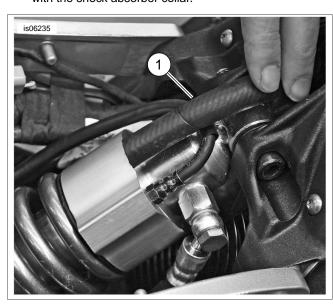


Figure 1. Trim Transmission Vent Hose

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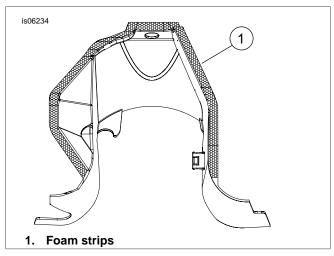
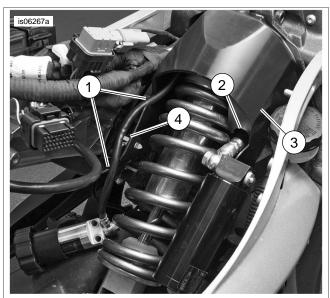


Figure 2. Apply Foam Strips to Front of Air Duct



- 1. Preload adjuster hose routing notches
- 2. Notch for gas reservoir hose
- 3. Air Duct
- 4. Adjuster hose retaining clip

Figure 3. Air Duct Installed

- 2. See Figure 2. Cut and install foam strips (1) to the front lip of the air duct.
- See Figure 3. Install the air duct (3) over the top front of the shock absorber. The shock gas reservoir hose is in the slot on the right side and the preload adjuster hose routes to the outside of the duct through two notches on the left side.

Insert the preload adjuster hose into the clip (4) and close the clip to retain the hose

NOTE

You must install a **new** front ECM screw provided (part number AA0410.2CXZB).

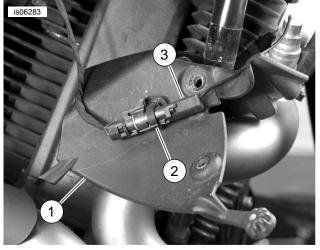
- 4. Install the trunk pan.
 - Install the rear trunk pan fasteners and tighten to 48-72 in-lbs (8-11 Nm).
 - Install the front trunk pan fasteners and tighten to 72-96 in-lbs (8.1-10.8 Nm).
 - Install the shock reservoir fastener and retainer and tighten fastener to 80-88 in-lbs (9-10 Nm).
 - Install the two fasteners securing the preload adjuster to the trunk pan and tighten to 36-60 in-lbs (4.1-6.8 Nm)
- Install the battery pan and tighten fasteners to 72-96 inlbs (5-8 Nm).
 - Install the ECM using existing rear screw and new front screw provided in kit.
 - Torque rear screw to 36-60 **in-lbs** (4.1-6.8 Nm) and front screw to 30-40 **in-lbs** (3.4-4.5 Nm).
 - b. Connect rear brake light switch connector.
 - c. Install fuse block and relay center.
 - Install main harness and plastic grommet to battery pan.

Engine Shroud

NOTE

Kit M1907A.1AU keeps an existing right side engine shroud. Kit M1907.3AK installs an outer engine shroud only from the kit. All other kits use right side inner and outer engine shrouds.

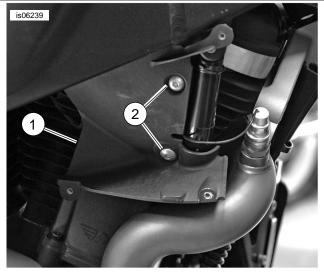
- Remove the existing right outer shroud and save the screws and washers to reuse.
- See Figure 4. On 2010 models connect the O2 sensor connector to the clip on the back of the right side inner engine shroud (except kit M1907.3AK).



- 1. Inner shroud
- 2. Inner shroud clip
- 3. O2 sensor connector

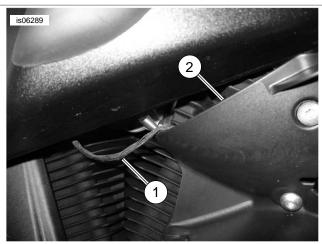
Figure 4. O2 Sensor Connection to Inner Shroud

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- 1. Inner engine shroud
- 2. Screws (2)

Figure 5. Install Right Side Inner Engine Shroud



- 1. O2 harness
- 2. Inner engine shroud

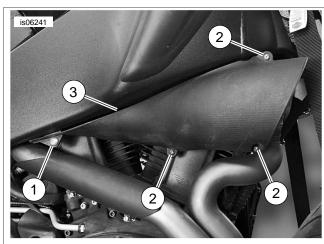
Figure 6. O2 Harness Routing

- 8. See Figure 5. Install inner shroud (1) with two previously saved screws and washers (2) and tighten to 12-36 **in-lbs** (1.4-4.0 Nm).
- See Figure 6. Make sure that the O2 is harness (1) being routed outboard of the top rear tab on the inner shroud.
 This tab prevents the wire from being trapped between the cylinder head and the inner shroud.

 See Figure 7. Install right side outer engine shroud (3) to the inner shroud using three screws (2) from the kit and one saved previously (1) and tighten to 22-26 in-lbs (2.4-3.0 Nm).

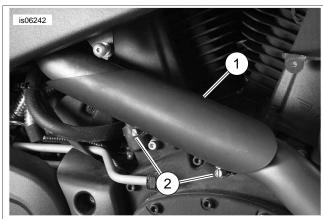
Header Cover

11. See Figure 8. Insert plain end of clamps (2) through the mount clips on the inside of the header cover (1) and attach as shown in Figure 6.



- 1. Screw, previously saved
- 2. Screws from kit (3)
- 3. Outer engine shroud

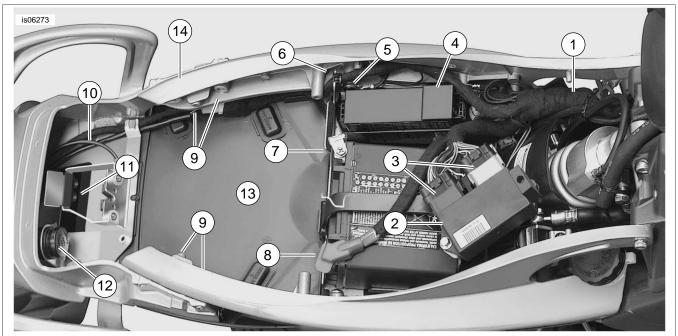
Figure 7. Install Right Side Outer Engine Shroud



- 1. Header cover
- 2. Clamps (2)

Figure 8. Install Header Cover

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- 1. Main harness
- 2. Electronic control module
- 3. ECM connectors [10] and [11]
- 4. Fuse block and relay center
- 5. Main harness ground wire [GRD2]
- 6. Main harness with plastic grommet
- 7. Battery ground cable

- 8. Battery positive cable
- 9. Left rear and right rear tail section fasteners (4)
- 10. Seat lock cable
- 11. Bank angle sensor (BAS) connector [134]
- 12. Auxiliary power outlet
- 13. Trunk pan
- 14. Left tail section

Figure 9. Main Harness and Electrical Components Under Seat

SERVICE PARTS

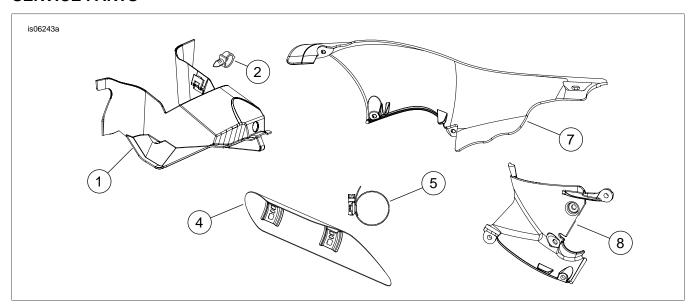


Figure 10. Service Parts: Rider Comfort Shroud Kits

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SERVICE PARTS

Table 1. Service Parts

Kit	Item	Description (Quantity)	Part Number
Kit M1907A.1AU Rider Comfort Kit	1	Fan exhaust air duct (includes Item 2)	M0907.5AK
	2	• Clip	C0144.T
	3	Foam strip, air duct (not shown)	C0114.1AM
	4	Header cover	S0175.5AK
	5	Clamp, header cover (2)	S0176.8
	9	Screw, 1/4-20, ECM bolt (not shown)	AA0410.2CXZB
Kit M1907.1AU Rider Comfort Kit	1	Fan exhaust air duct (includes Item 2)	M0907.5AK
	2	• Clip	C0144.T
	3	Foam strip, air duct (not shown)	C0114.1AM
	4	Header cover	S0175.5AK
	5	Clamp, header cover (2)	S0176.8
	6	Screw, stainless, 10-32 x 5/8, button head (3) (not shown)	AN1005.3FSS
	7	Shroud, outer right engine	M0851.2AU
	8	Shroud, inner right engine	M0852.2AU
	9	Screw, 1/4-20, ECM bolt (not shown)	AA0410.2CXZB
Kit M1907.1AK Rider Comfort Kit	1	Fan exhaust air duct (includes Item 2)	M0907.5AK
	2	• Clip	C0144.T
	3	Foam strip, air duct (not shown)	C0114.1AM
	4	Header cover	S0175.5AK
	5	Clamp, header cover (2)	S0176.8
	6	Screw, stainless, 10-32 x 5/8, button head (3) (not shown)	AN1005.3FSS
	7	Shroud, outer right engine	M0851.7AA
	8	Shroud, inner right engine	M0852.7AA
	9	Screw, 1/4-20, ECM bolt (not shown)	AA0410.2CXZB
Kit M1907.3AK Rider Comfort Kit	1	Fan exhaust air duct (includes Item 2)	M0907.5AK
	2	• Clip	C0144.T
	3	Foam strip, air duct (not shown)	C0114.1AM
	4	Header cover	S0175.5AK
	5	Clamp, header cover (2)	S0176.8
	7	Shroud, outer right engine	M0854.7AA
	9	Screw, 1/4-20, ECM bolt (not shown)	AA0410.2CXZB

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